



Front Wheelhouse Reinforcement

Removal

NOTE :

In this procedure the front wheelhouse reinforcement is replaced in conjunction with the front side member and front wheelhouse.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the front side member. For additional information, refer to [Front Side Member \(77.30.22/23\)](#) (Section 501-27)
- 3 . Remove the front wheelhouse. For additional information, refer to [Front Wheelhouse](#) (Section 501-27)

4 .

Item	Description
1	4 spot welds.
2	7 plug welds.
3, 4	20 plug welds.
5	9 spot welds.



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- 5 . For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.